

Abstract

A changeover system (1) for a metal forming mill, in particular for a tube-forming mill, comprises at least one pair of work modules (10,11), the work modules of which are adapted to be pivoted (P1,P2) into and out of a line of work stations of the mill. Each work module (10,11) has its own drive or drives. Within a pair of work modules the two work modules (10,11) are arranged such, that when one work module (10;11) is arranged in the line of work stations the other one (11;10) is arranged off the line.

— (Fig. 2)